

CIGARETTE SPECIFICATION

STOCKTON STREET
MARLBORO LIGHTS REGULAR 83MM FTB
BRAND CODE-0690 (STD)

EFFECTIVE DATE: 12/13/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	11.0 MG/CIOT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	56.0	MM				
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	31.000	MM				
TOTAL R.T.D.	:	4.90	IN. H2O				
DILUTION TARGET	:	23.0 +/-	5.0 %				

TIPPING PAPER : 62MM X 3500M WHIT TGL PPT KC-236M2 12-899-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A
: FULLER WD-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO LIGHTS REGULAR FTB
TROPICAL FILLER-PACK OV: A2000 - 12.00% MARLBORO TROPICAL AFTERCUT - FTB

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 35CU/0.6% (K/D137/E878) 10-135-A
REPLACE WITH : 27.25MM X 6700M 33CU/0.6% (K/D137/E878) 10-704-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGARETTE PAPER BOBBIN METERAGE CHANGED FROM
: 6500M; PM MATERIAL CODE 10-135-A TO 6700M PM
: MATERIAL CODE 10-704-A ON A USE UP & REPLACE
: BASIS. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : ALLYSON MILBURN
PREPARATION DATE : 12/05/90

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APPROVED BY:

Charles H. Butler

SUPERCEDES SPECIFICATION DATED: 9/24/90

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